

Speed SP [m/min] 0.00 | Mill Speed [m/min] +0.0 | Coil ID | Coil Thickness [mm] +0.0  
 Elongation[%] 0.00 | HGC Force [kN] 0.00 | Material [Mpa] 0.00 | Coil Width [mm] +0.0

SPM Mode | Sequence Status  
**Manual** | Maintenance

Entry Area | Entry Area

HA\_B\_S\_ENTRYAREA

Coil ID

Outer Diameter 0 mm

Inner Diameter 0 mm

Length 0 m

Thickness 0 mm

Width 0 mm

**Entry Pinch Roll - Top Roll**

Lift  Lower  NB01-YVH.1

Pressure Reg 80 NB01-YVHP.1

Max. Closing Pressure 1 Bar

Relieve Block NB01-YVH.1/YVH.2

Lifted  Max Close Press

**Entry Pinch Roll - Bottom Roll**

Pass Line Adjust. NB01-YVH.3

Lifted  Lowered

Lift Lower

**Entry Pinch Roll - Top Roll**

NB02-MKL/T/BN

Speed +0.0 m/min

Torque +0.0 Nm

Current +0.0 A

Brake released

Ref +0.0

Brake NB03 YVL.1

**Strip Hold Down Roll**

KB02-YVH.1

Forward Backward

Speed +0.0 Rpm

Lower Lifted

Lift KB01-YVH.1

Pressure Reg 80 KB01-YVHP.1

Lowering Pressure 1 Bar

Pressure at Lowering

Relieve Block KB01-YVH.2

Max Close Pressure

Lifted

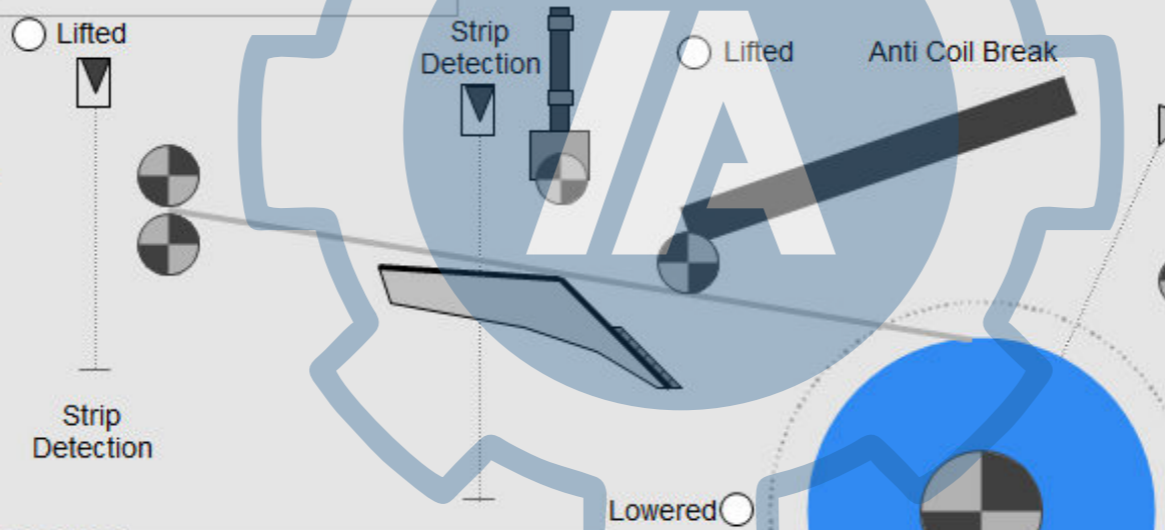
Strip Detection

Forward/Backward 0 KC03-YVHP.1

Position OK

Act +302.6 Ref +0.0 mm

Relieve Block KC03-YVH.1



**POR CPC Modes**

AUTO | MAN | CENTER

Cylinder position [mm]

-3000 0 3000

Act. +0

**Anti Coil Break Roll**

Lift Lowered

Lower 0 KC01-YVHP.1

Pressure Reg 80 KC01-YVHP.2

Act

Ref + Pressure 0 Bar

Ref - Total Ref 200 Bar

Min. Press. at Lowering

Correction 0

Relieve Block KC01-YVH.1

Pos. Act +150.0 Ref +0.0 mm

Lift Position OK

Centering OS Centering OS

Centering DS Centering DS

Act 0 KC02-YVHP.1

Pos. Act +302.6 Ref +0.0 mm

Center Position OK

Relieve Block KC02-YVH.1

**Pay Off Reel**

KA01-MKL/T/BN KA02 YVH.1 KA03 YVH.1

Act Ref

Speed +0.0 +0.0 m/min

Torque +0.0 Nm

Current +0.0 A

Slow  Brake released

Fast

Speed Zero

Laser Coil Diameter +0.0 mm

Calc. Coil Diameter +1753.6 mm

Lifted

Strip Hold Down Roll

**Mandrel**

Expand Expanded

Collapse Collapsed

Pressure 99 Bar

**Strip Side Guide Table**

OS Side ND01-YVHP.1

Position OK

Act 0 Ref +0.0 mm

Pos. +1000.0 +0.0 mm

Relieve Block ND01-YVH.1

DS Side ND01-YVHP.2

Position OK

Act 0 Ref +0.0 mm

Pos. +1000.0 +0.0 mm

Relieve Block ND01-YVH.2

Pressure at Lowering

**Out Board Support**

Advance Advanced

Retract Retracted

Lifted

Lowered Lowered

0 head pos.[mm]

**Guide Table**

Forward/Backward 0 KD01-YVHP.1

Lowered

Act +149.5 Ref +0.0 mm

Position OK

Relieve Block KD01-YVH.1

Lift/Lower 0 KD02-YVHP.1

Lowered

Act +148.2 Ref +0.0 mm

Position OK

Relieve Block KD02-YVH.1

Shift up/Shift down 0 KD03-YVHP.1

Lowered

Act +150.5 Ref +0.0 mm

Position OK

Relieve Block KD03-YVH.1

Clamp/Unclamp 0 KD04-YVHP.1

Lowered

Clamp

Unclamp

Act +204.1 Ref +0.0 mm

Position OK

Relieve Block KD04-YVH.1