

Speed SP [m/min] 0.00 Mill Speed [m/min] +0.0 Coil ID [] Coil Thickness [mm] +0.0
 Elongation[%] 0.00 HGC Force [kN] 0.00 Material [Mpa] 0.00 Coil Width [mm] +0.0

SPM Mode Sequence Status
 Manual Maintenance

HA_A_S_COILTRACKING

Move tracking

From Position
 To Position

Move and Reset | Move Without Reset

Full Automatic Coil Transport

En WB EnCC1 EnCC2 Entry Active
 Ex CC Ex WB1 Ex WB2 Exit Active

Delete tracking

Position

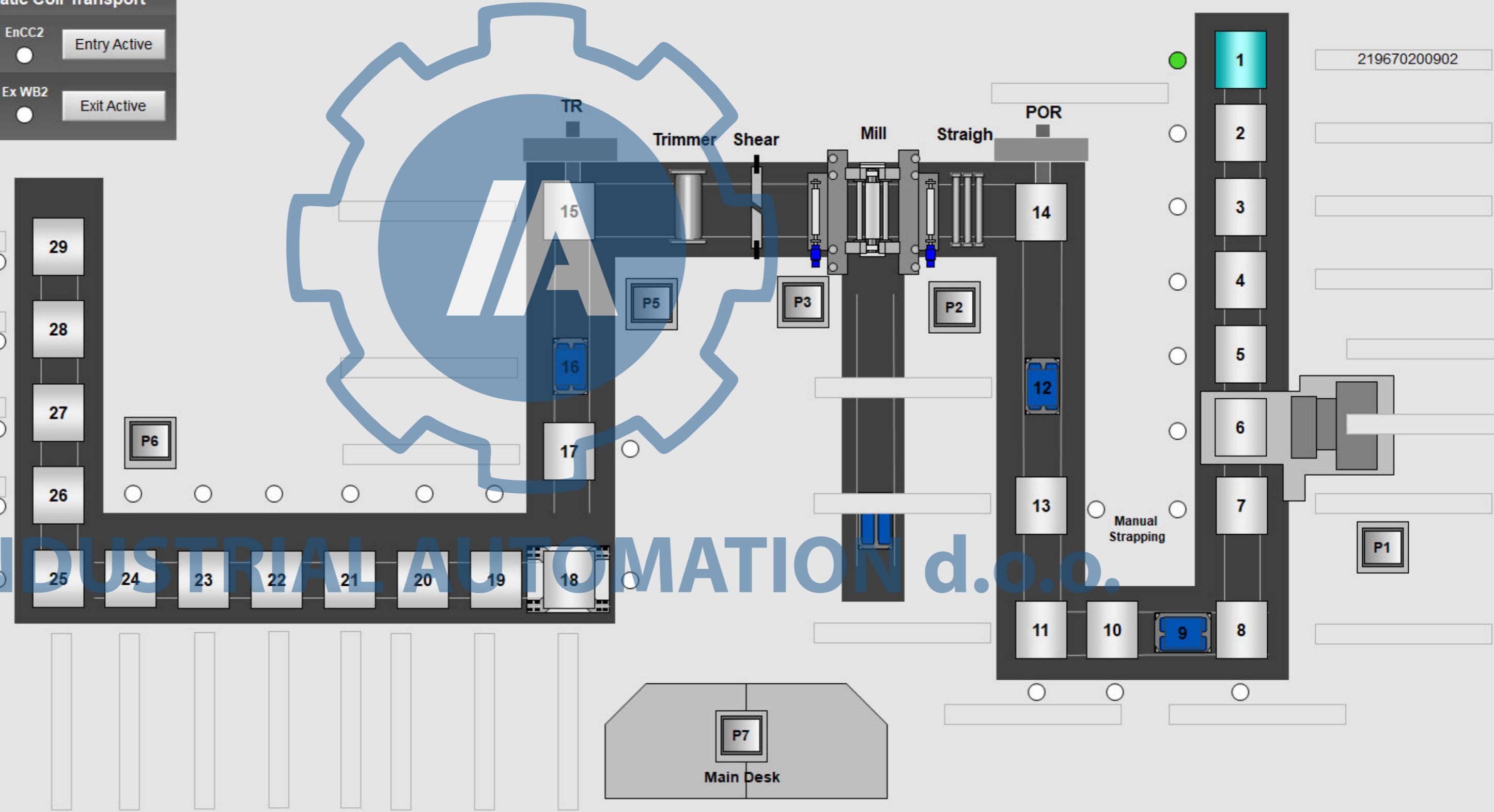
Delete

Request PDI from L2

L2 Buffer

Position 1
 Position 2
 Position 3

Request PDI



INDUSTRIAL AUTOMATION d.o.o.

20/06/19	10:17:31	Exit transport - Car - Drive fault active	0/0
20/06/19	10:17:31	Exit transport - Upper Car - Drive fault active	0/0
20/06/19	10:17:28	ExCoilCar Drives RA01, RA07	0/0