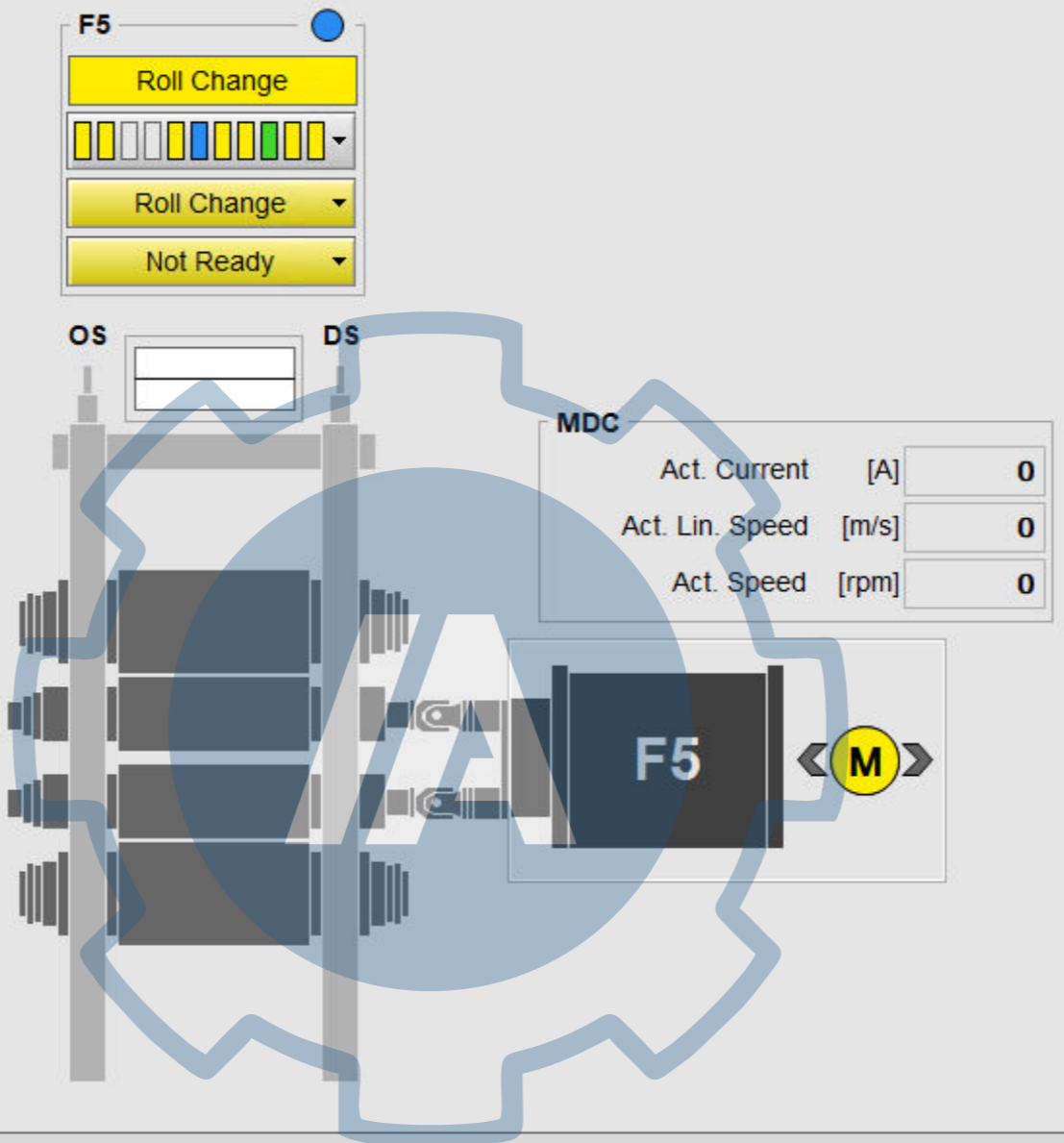


Scope	Piece ID	Coil ID	Alloy ID.	Quality	Temp. [°C]	Thickn. [mm]	Width. [mm]	Temp. [°C]	Profile. [µm]	Thickn. [mm]	Width. [mm]	Temp. [°C]
Current	8H16-001	8H16-001	S235	0	620	4.00	1400	880	40	33.00	1400	1150
Next												

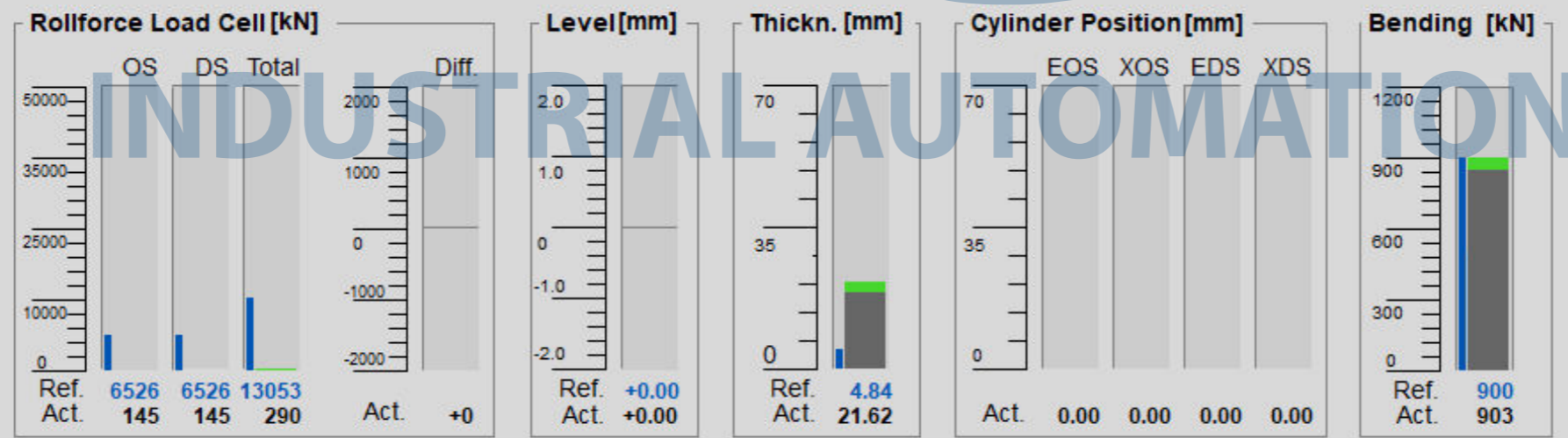
Mill > Details > F5 > Stand

HGC	OS	DS
Position		
Referent - Average [mm]	23.60	23.60
Actual Position ES [mm]	0.00	0.00
Actual Position XS [mm]	0.00	0.00
Servo Valve Position - G1 [%]	0.0	0.0
Servo Valve Position - G2 [%]	0.0	0.0
Piston Pressure [bar]	0.0	0.0
Rod Pressure [bar]	0.0	0.0
Actual Gap [mm]	23.60	23.60
Transducer ES	<input type="radio"/>	<input type="radio"/>
Transducer XS	<input type="radio"/>	<input type="radio"/>
Collapsed Position	<input checked="" type="radio"/>	<input checked="" type="radio"/>

EMP	OS	DS
Position		
Referent Position [mm]	99.53	99.53
Actual Position [mm]	99.53	99.53
Difference Ref-Act [mm]	0.00	0.00
Difference OS-DS [mm]	99.53	
RollForce		
Referent Force [kN]	33.9	33.9
Actual Pr. Force [kN]	1066	-171
Difference Ref-Act [kN]	0	34
Difference OS-DS [kN]	0	
Total Force [kN]	289	
Load Cell Force [kN]	144.6	33.9



WRB	OS	DS
Bending Referent [kN]	903.4	903.4
Bending Actual [kN]	903.4	903.4
Energising of Servo Valve [%]	0	0
Bending Total Referent [kN]	900.0	
Bending Setup Referent [kN]	272.0	
Bending Force Mean Value [kN]	903.4	
APC Correction [kN]	0.0	
AFC Correction [kN]	0.0	
PGM Correction [kN]	-1281.8	
Manual Correction [kN]	0.0	
Piston Pressure Top WR [bar]	276.4	276.4
Piston Pressure Bott. WR [bar]	276.4	276.4
Rod Pressure [bar]	60.0	



INDUSTRIAL AUTOMATION d.o.o.

Activate Windows
Go to Settings to activate Windows.