

Speed SP [m/min] 0.00 | Mill Speed [m/min] +0.0 | Coil ID | Coil Thickness [mm] +0.0  
 Elongation[%] 0.00 | HGC Force [kN] 0.00 | Material [Mpa] 0.00 | Coil Width [mm] +0.0

SPM Mode: Manual | Sequence Status: Maintenance

Skin Pass Mill | Rolling Overview

Line commands

Auto | Semi-Auto | Manual

LINE START | LINE STOP | SPEED UP | SPEED CREEP | HOLD SPEED

HGC-WRB: ON | OFF

Elongation: Controller ON | OFF

TTL PR Selected

Entry Speed [m/s] 0.0 | Exit Speed [m/s] 0.0 | Act. Elongation [%] 0.0

TTL Laser: 99.0

THREAD-SEQ

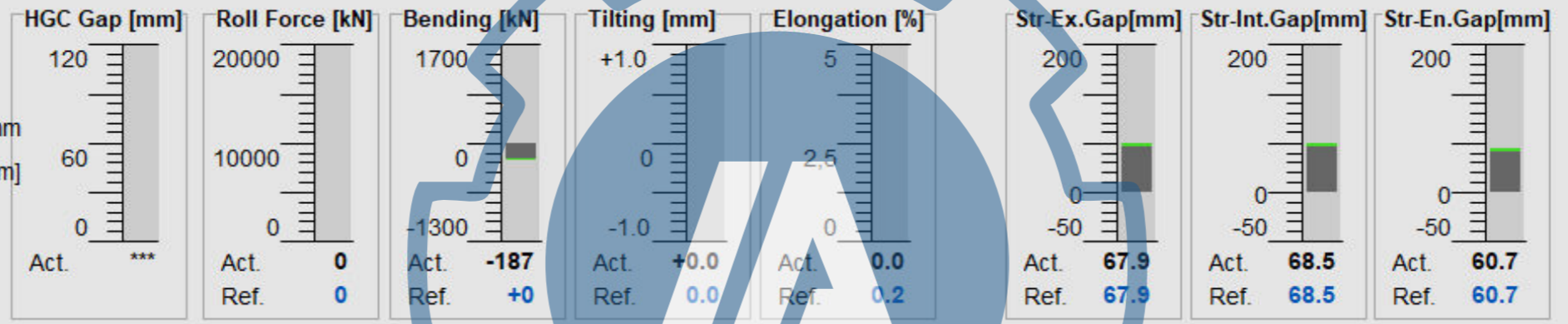
THREAD-IN | Start Th.In

THREAD-OUT | Start Th.Out

Tension: ABS[kN] | SPEC[N/m2]

TR Mandrel: Top Winding, Bottom Winding, Expanded, Colapsed, Clamped > 920 mm, Clamped < 920 mm

TR Data: Coil Diameter 610.0 mm, Coil Length 0.0 [m]

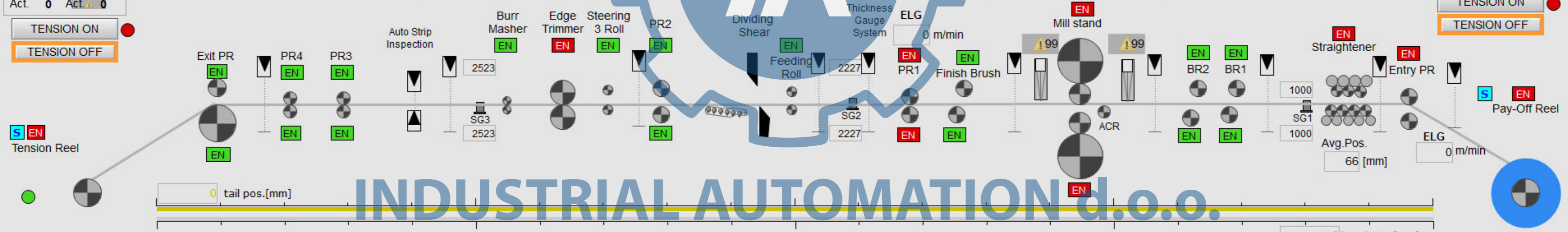


POR Data: Coil Diameter 1753.6 mm, ReCoil Length 1769.1 [m]

POR Mandrel: Expanded, Colapsed, Clamp, Unclamp

Tension: ABS[kN] | SPEC[N/m2]

TENSION ON | TENSION OFF



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